



## CERTIFICATE OF ANALYSIS

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### 1. Identification

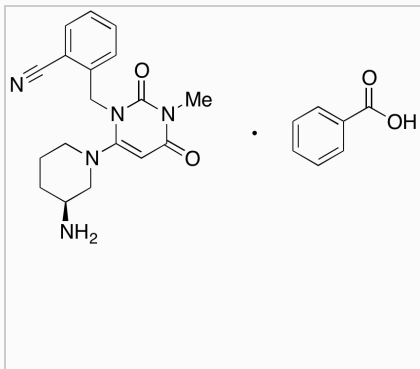
**Catalogue Number:** A575455

**CAS Number:** 1638544-64-5

**Product:** (S)-Alogliptin Benzoate Salt

**Synonym:** 2-[[6-[(3S)-3-Amino-1-piperidinyl]-3,4-dihydro-3-methyl-2,4-dioxo-1(2H)-pyrimidinyl]methyl]-benzonitrile Benzoate

**Structure:**



**Molecular Formula:**

$C_{18}H_{21}N_5O_2 \cdot C_7H_6O_2$

**Molecular weight:**

339.39 + (122.12)

**Source of Product:**

N/A

**Solubility:**

Chloroform (Slightly), Ethanol (Slightly), Methanol (Slightly)

**Lot Number:** 2022-ASA-024

**Purity:** 96%

**Shipping Condition:** This Product Is Stable To Be Shipped At Room Temperature

**Storage Condition:** 4°C

### 2. Warning

**Warning 1:**

**Warning 2:**

**Warning 3:**

### 3. Analytical Information

Tests:	Specifications:	Results:
Appearance	White to Pale Yellow Solid	White to Pale Yellow Solid
NMR	Conforms to Structure	Conforms
Elemental Analysis	Conforms	%C: 64.55, %H: 5.97, %N: 15.13
HPLC Purity	Report Result	95.59% (210 nm)
MS	Conforms to Structure	Conforms
FT-IR	Conforms to Structure	Conforms
Specific Rotation	Report Result	+1.4° (c = 0.2, Chloroform)

**Additional Information:** N/A

Purity is based on the analytical results of the tests performed. NMR and Elemental Analysis (if available) may have an accuracy of  $\pm 2\%$ . Isotopic purity is based on mass distribution observed. The contents of the specifications are subject to change without advance notice, and the specification values displayed here are the most up to date values.

### 4. Signatures

Reviewed By	Reviewed By	C of A Approved By	Test Date	Retest Date
Sarbjeeet Kaur	Toni Rantanen	Chanell Chu	11/4/2022	11/2/2026